

## TAPPING MACHINE



TM-6 mm



TM-12 mm



TM-12 mm  
(with Rack Pinion)

### Technical Specification

Specification	TM – 6	TM – 12	TM – 12 (with Rack Pinion)
Tapping Machine Capacity	6 mm.	12 mm.	12 mm.
Drilling Capacity	3 mm.	8 mm.	8 mm.
Spindle Travel/Table travel (6 mm.)	60 mm.	75 mm.	75 mm.
Distance Spindle to Column	80 mm.	140 mm.	140 mm.
Distance between chuck to base	190 mm.	450 mm.	450 mm.
Distance between chuck to work table	movable	380 mm.	380 mm.
Size of base Plate-L x B	370 x 250 mm.	480 x 350 mm.	480 x 350 mm.
Size of Work Table-L x B	150 x 150 mm.	190 x 220 mm.	190 x 220 mm.
Diameter of Column	47 mm.	74 mm.	74 mm.
V-Belt (Inside)	-	inside A-71	inside A-71
V-Belt for Motor (Outside)	A-36	A-25	A-25
No. of Spindle Speeds	3	3	3
Forwards Speeds Range	480/750/1400	350/620/1100	350/620/1100
Reverse Speeds Range	480/750/1401	420/745/1315	420/745/1315
Motor Single phase or three phase	0.25 H.P. 1440 R.P.M.	0.75/1 H.P. 1440 R.P.M.	0.75/1 H.P. 1440 R.P.M.
Overall Height	650 mm.	1245 mm.	1245 mm.
Overall Width	270 mm.	370 mm.	370 mm.
Overall front to back	540 mm.	600 mm.	600 mm.
Weight approx	50 Kg.	120 Kg.	120 Kg.