



PS-25 PILLAR DRILL MACHINE



Features

- ▶ Main Spindle and pinion made from EN steel by forging.
- ▶ Column, arm, work-head & gears made from fitness closed grain cast iron; while spindle Ram trim Alloy steel.
- ▶ Main spindle run out is checked for accuracy as per IS 2199.
- ▶ For the smooth sliding of sliding arms, special 'slide-reliever-slots' are given.
- ▶ All moving parts are fine-finished with grinding to a close tolerance.
- ▶ International technic of 'Taper wedge setting'. for complete slide-setting instead of normal one point setting.
- ▶ Quality bearings with grease bath, so for permanent oiling.
- ▶ Main gear and pulley are perfectly balanced.
- ▶ All gears are made from SGI casting.
- ▶ Powder coated accessories for longer life and preventing of corrosion and pillage associated with usual chrome plating.

Technical Specification

Specification	Pillar Drill Machine PS – 25
Tilting working table	FIXED
Drilling capacity	25 mm
Pillar Diameter	92 mm
Spindle nose to table distance	660 mm
Distance from spindle nose to base distance	1045 mm
Distance from spindle center to pillar surface	250 mm (MAX)
Table Travel	480 mm
Taper in spindle	MT – 3
Number of speed	8 Speed
Range of Speed (RPM)	130 to 2600
Table Size (in mm)	330 x 330
Base size (Machined Area mm)	365 x 575
Overall Base Size (in mm)	370 x 580
Spindle Travel	180 mm
Pillar Length	1410 mm
Overall height with pulley guard	1730 mm
V-Belt section	B – 52"
Weight (Approx.)	225 kg.
Motor 1440 RPM 3 Phase 440 volts	1 HP
Shipping Wooden Case Inner Size LxWxH(in mm)	850x450x1770 mm

Model Code System

- P = Pillar Drill m/c
- 20/25/40 = Drilling capacity
- S = Square Head Model
- R = Round Head Model
- L = Long Spindle Travel
- A = Autofeed Model
- X = Xtra Heavy Model

Std. Accessory

- Motor Pulley
- Tapper Drift
- Manual Book
- Drill-bit angle gauge

Extra Accessory

- Electric Motor
- R & F Switch
- Drill Chunk
- Arbour
- Key-way Compound Slide
- Coolant Pumps with tank
- Drill Vice
- Motor Belt
- Machine Lamp